

Section 1. Chemical product and company identification

- Commercial name(s)** : **BLUESHIELD™ 14**
Material uses : Gas mixture for plasma cutting.
Supplier/Manufacturer : Air Liquide Canada Inc.
1250, René-Lévesque West, Suite 1700
Montreal, QC H3B 5E6
In case of emergency : (514) 878-1667

Section 2. Hazards identification

- Physical state** : Gas.
Emergency overview : DANGER!
FLAMMABLE GAS. HIGH PRESSURE GAS. GAS MAY CAUSE FLASH FIRE. GAS REDUCES OXYGEN AVAILABLE FOR BREATHING.
Keep away from sources of ignition. Keep away from heat (<52°C/125°F). Use only with adequate ventilation. Extremely hazardous gas under pressure. Keep cylinder valve, closed when the product is not used.
- Routes of entry** : Inhalation. Dermal contact. Eye contact.
Potential acute health effects
Inhalation : Inhalation of this product may cause dizziness, an irregular heartbeat, narcosis, nausea or asphyxiation. Avoid inhalation of fumes that may be produced in using this material (plasma cutting).
Skin : No known significant effects or critical hazards.
Eyes : No known significant effects or critical hazards.
Ingestion : Since the product is a gas, it will probably be inhaled rather than ingested. Consider first the preventive measures in case of inhalation.
- Potential chronic health effects** : Carcinogenic effects: Not classified or listed by IARC, NTP, OSHA, EU and ACGIH.
Mutagenic effects: Not available.
Teratogenic effects: Not available.
- Medical conditions aggravated by over-exposure** : None known.

See toxicological information (section 11)

Section 3. Composition, Information on Ingredients

	CAS number	mole %
Canada		
Argon	7440-37-1	40 - 70
Hydrogen	1333-74-0	30 - 60

This material is classified hazardous under the WHMIS Controlled Product Regulation in Canada.
See Sections 8, 11, 14 and 15 for details.

Section 4. First aid measures

Prompt medical attention is mandatory in all cases of overexposure to this flammable gaseous mixture. Rescue personnel should wear a self-contained breathing apparatus and be aware of extreme fire and explosion hazard.

- Inhalation** : In case of inhalation, conscious persons should be assisted to an uncontaminated area and inhale fresh air. The person should be kept warmed and calm. Quick removal from the contaminated area is most important. Unconscious persons should be moved to an uncontaminated area, given assisted resuscitation and supplemental oxygen. Further treatment should be symptomatic and supportive.

- Skin contact** : In case of contact, immediately flush skin with plenty of water. Get medical attention if symptoms occur.
- Eye contact** : Individual in contact with a gas should not wear contact lenses. Check for and remove any contact lenses. In case of contact, immediately flush eyes with plenty of water for at least 20 minutes. Get medical attention if symptoms occur.
- Ingestion** : Since the product is a gas, it will probably be inhaled rather than ingested. Consider first the preventive measures in case of inhalation.
- Notes to physician** : The medical doctor must be warned that the person may suffer from anoxia.

Section 5. Fire fighting measures

- Flammability of the product** : Flammable.
- Products of combustion** : No specific data.
- Fire hazards in the presence of various substances** : Extremely flammable in the presence of open flames, sparks and static discharge. Highly flammable in the presence of heat.
- Explosion hazards in the presence of various substances** : Extremely explosive in the presence of open flames, sparks and static discharge. Highly explosive in the presence of heat.
- Fire-fighting media and instructions** : Use an extinguishing agent suitable for the surrounding fire.
- In case of fire, allow gas to burn if flow cannot be shut off immediately. Apply water from a safe distance to cool container and protect surrounding area.
- Contains gas under pressure. Flammable gas. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

- Personal precautions** : EVACUATE ALL PERSONNEL FROM AFFECTED AREA. Use appropriate protective equipment. If leak is in user's equipment, be certain to purge piping with an inert gas prior to attempting repairs. If leak is on container or container valve, contact the closest Air Liquide Canada location.
- Environmental precautions** : Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods for cleaning up** : Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment. Note: see section 1 for emergency contact information and section 13 for waste disposal.

Section 7. Handling and storage

- Handling** : Keep away from heat, sparks and flame. To avoid fire, eliminate ignition sources. Use explosion-proof electrical equipment (ventilating, lighting and material handling). Valve protection caps must remain in place unless cylinder is secured with valve outlet piped to usage point. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Use a pressure regulator when connecting cylinder to lower pressure piping or systems. Do not heat cylinder by any means to increase the discharge rate of product from the cylinder. Use a check valve or trap in the discharge line to prevent hazardous back flow the cylinder. Do not tamper with (valve) safety device. Close valve after each use and when empty.

- Storage** : Protect cylinders from physical damage. Store in cool, dry, well-ventilated area of non combustible construction away from heavily trafficked areas and emergency exits. Do not allow the temperature where cylinders are stored to exceed 52°C/125°F. Cylinders must be stored upright and firmly secured to prevent falling or being knocked over. Full and empty cylinders should be segregated. Use a "first in - first out" inventory system to prevent full cylinders being stored for excessive periods of time. Post "No Smoking or Open Flames" signs in the storage or use area. There should be no source of ignition in the storage or use area. Segregate from oxidizing materials.

Section 8. Exposure controls/personal protection

- Engineering controls** : Use only in well-ventilated areas. Plasma cutting may produce fumes and gases that are hazardous to human health. Short-term (acute) overexposure to these products may cause discomforts, vertigo, nausea or dryness of the nose, mouth and eyes. Long-term (chronic) overexposure may affect the pulmonary function. Avoid breathing these gases and fumes.

Personal protection

- Respiratory** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Hands** : Wear suitable gloves for the application.
- Eyes** : Splash goggles.
- Skin/Body** : Wear appropriate personal protective suit. Fire retardant clothing may be required when handling or using flammable products. Metal cap, safety shoes are recommended when handling cylinders. Static dissipative footwear is recommended when handling or using flammable products.



Some applications of this product may require additional or other specific protective clothings. Please consult your supervisor.

- Personal protection in case of a major leak** : Safety glasses, goggles or face shield. Impervious gloves. Full suit. Metal cap, safety boots. Wear MSHA/NIOSH-approved self-contained breathing apparatus or equivalent and full protective gear.
- Exposure limits** : None assigned. Acts as a simple asphyxiant. Follow the latest published ACGIH recommendations when working with asphyxiants.

Consult local authorities for acceptable exposure limits.

Section 9. Physical and chemical properties

- Physical state** : Gas.
- Color** : Colorless.
- Odor** : Odorless.
- Vapor density** : 0.921 [Air = 1]
- Solubility** : Partially soluble in the following materials: cold water.

Section 10. Stability and reactivity

- Stability and reactivity** : The product is stable.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.
- Hazardous polymerization** : Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Acute Effects

- Inhalation** : Inhalation of this product may cause dizziness, an irregular heartbeat, narcosis, nausea or asphyxiation. Avoid inhalation of fumes that may be produced in using this material (plasma cutting).
- Skin** : No known significant effects or critical hazards.
- Eyes** : No known significant effects or critical hazards.
- Ingestion** : Since the product is a gas, it will probably be inhaled rather than ingested. Consider first the preventive measures in case of inhalation.
- Potential chronic health effects** : Carcinogenic effects: Not classified or listed by IARC, NTP, OSHA, EU and ACGIH.
Mutagenic effects: Not available.
Teratogenic effects: Not available.

Section 12. Ecological information




- Products of degradation** : These gases are released as is in the atmosphere.

Section 13. Disposal considerations

- Disposal** : Do not attempt to dispose of the container or of its content. Return in the shipping container properly labeled, with any valve outlet plugs or caps secured and valve protection cap in place to Air Liquide Canada for proper disposal. For emergency disposal, contact the closest Air Liquide Canada location.

Section 14. Transport information

NAERG : 115

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label
TDG Classification	UN1954	COMPRESSED GAS, FLAMMABLE, N.O.S. (Hydrogen)	2.1	-	
IMDG Class	UN1954	COMPRESSED GAS, FLAMMABLE, N.O.S. (Hydrogen)	2.1	-	
IATA-DGR Class	UN1954	COMPRESSED GAS, FLAMMABLE, N.O.S. (Hydrogen)	2.1	-	

PG* : Packing group

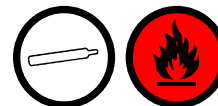
Additional information

Cylinders should be transported in a secure position, in a well ventilated vehicle. The transportation of compressed gas cylinders in automobiles or in closed-body vehicles can present serious safety hazards and should be discouraged.

Section 15. Regulatory information

Canada

- WHMIS (Canada)** : Class A: Compressed gas.
Class B-1: Flammable gas.



Canadian lists : **CEPA Toxic substances:** None of the components are listed.
Canadian ARET: None of the components are listed.
Canadian NPRI: None of the components are listed.
Alberta Designated Substances: None of the components are listed.
Ontario Designated Substances: None of the components are listed.
Quebec Designated Substances: None of the components are listed.

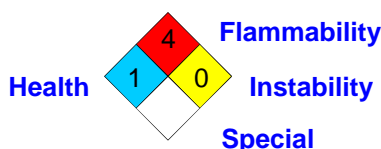
Canada inventory (DSL/NDSL) : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	1
Fire hazard	4
Physical Hazard	0
Personal protection	G

National Fire Protection Association (U.S.A.)



HAZARD RATINGS

- 4- Extreme
- 3- Serious
- 2- Moderate
- 1- Slight
- 0- Minimal

See section 8 for more detailed information on personal protection.

References : ANSI Z400.5, MSDS Standard, 2004. - Manufacturer's Material Safety Data Sheet. - Canada Gazette Part II, Vol. 122, No. 2. Registration SOR/88-64, 31 December 1987. Hazardous Products Act "Ingredient Disclosure List" - Canadian Transport of Dangerous Goods, Regulations and Schedules, Clear Language version 2005. CGA C-7 Guide to the Preparation of Precautionary Labels and Marking of Compressed Gas Containers. CGA P-20 Standard for Classification of Toxic Gas Mixtures. CGA P-23 Standard for Categorizing Gas Mixtures Containing Flammable and Nonflammable Components.

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